

Installation instruction

MONO SOLAR PANEL

Mono Poly System



RS-108HC Series

Framed 108 Layout Mono Black
Module PERC Half-Cell: 400-420W

108 HALF CELL
MONO BLACK MODULE

400-420W
POWER OUTPUT RANGE

21.51%
MAXIMUM EFFICIENCY

0~+5W
POSITIVE POWER TOLERANCE

Rosen Solar, is one of the world's top ranking manufacturer and installer of solar modules for more than 10 years. Facing the increasingly serious situation of world Global warming, we are undertaking more duty and responsibility to provide more reliable and sustainable energy to protect not only human beings but also the Mother Earth. And with modules and systems delivered to more than 150 countries, Rosen is committed to building long term strategy and mutual collaboration with all installers, distributors and partners in energy protection.

Comprehensive Products and System Certificates

IEC61215/IEC61730/IEC61701/IEC62716
ISO 9001: Quality Management System
ISO 14001: Environmental Management System
ISO 14064: Greenhouse Gas Emissions Verification
OHSAS 18001: Occupation Health and Safety Management System



PRODUCTS	POWER RANGE
RS-108HC(perf)	400-420W



Ideal choice for large scale ground installation



Selected encapsulating material and stringent production process control ensure the product is highly PID resistant and snail trails free



Special cutting and soldering technology leads to low hotspot risk



Sand blowing test, salt mist test and ammonia test passed to endure harsh environments



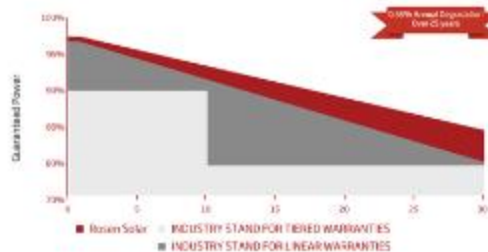
Optimized system performance due to module level current sorting



Highly transparent self-cleaning glass brings additional yield and easy maintenance

PERFORMANCE WARRANTY

12 year Product Warranty · 30 year Performance Guarantee



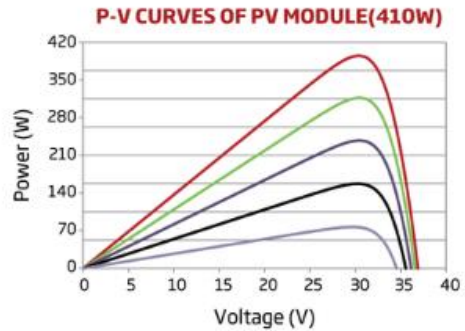
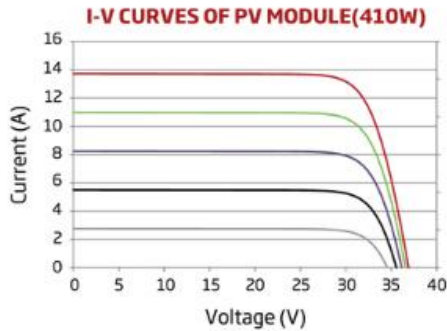
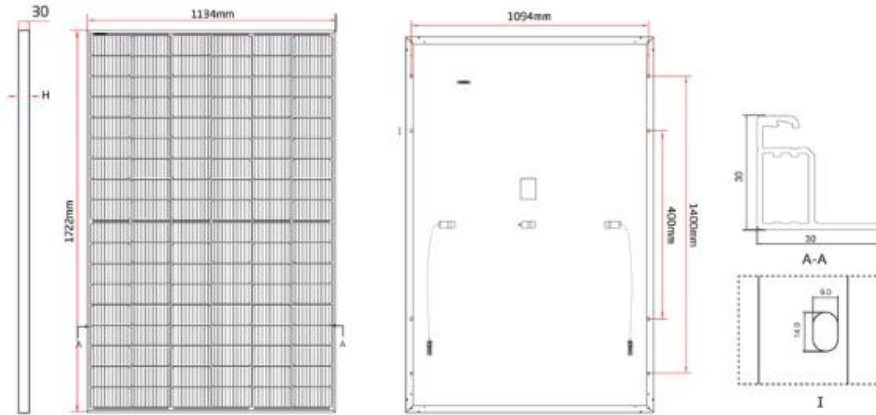
Technical Specification Data(STC) of Solar Panel:

Model	RS400M--108 HC	RS405M--108 HC	RS410M--1 08HC	RS415M--10 8HC	RS420M--10 8HC
Rated Maximum Power at STC	400W	405W	410W	415W	420W
Open Circuit Voltage(Voc)	36.98	37.06	37.14	37.31	37.43
Maximum Power Voltage(Vmp)	30.42	30.52	30.62	30.79	30.91
Short Circuit Current(Isc)	13.78	13.85	13.92	14.01	14.12
Maximum Power Current(Imp)	13.15	13.27	13.39	13.48	13.59
Module Efficiency(%)	20.48	20.74	21.00	21.25	21.51
Standard Test Condition(STC)	Irradiance 1000w/m2, Cell Temperature 25 Centigrade, Air Mass 1.5				

ELECTRICAL DATA(NMOT)

Maximum Power-PMAX (Wp)	298	301	305	309	312
Maximum Power Voltage(VMPP)	28.42	28.56	28.72	28.88	29.01
Maximum Power Current(Imp)	10.47	10.55	10.62	10.69	10.76
Open Circuit Voltage-VOC (V)	34.90	34.98	35.05	35.21	35.39
Short Circuit Current-ISC (A)	11.13	11.19	11.24	11.32	11.38

NOCT:Irradiance 800W/m2,Ambient Temperature 20°C,Wind Speed 1m/s.



INTRODUCTION & WARRANTY

Thank you for selecting and buying Rosen Solar product. Rosen Solar will serve you the best. Please read these instructions carefully before starting the installation and keep this manual handy for future reference. If you have any another query, please contact our dealer or local vendor from whom you have purchased the product. They are trained and ready to serve you at the best. The warranty is valid for 10 years from the date of purchase. The warranty does not apply to damage caused by incorrect installation or abnormal wear and tear. The company gives no warranty against damage to any surface due to incorrect removal and installation of the product. This product is warranted for manufacturing defects only.

WARNING!

1. Please make sure to turn off the power before starting the installation. 2. Installation must be performed by a qualified electrician. 3. The light source of this luminaire is not replaceable, when the light source reaches its end of life the whole luminaire should be replaced. 4. If the external flexible cable or cord of this luminaire is damaged, it shall be exclusively replaced by the manufacturer or his service agent or a similar qualified person in order to avoid a hazard. 5. Proper grounding should be ensured throughout the installation.



This marking indicates that this product should not be disposed of with other household wastes.



Caution, risk of electric shock.

INTRODUCTION

This installation manual does not entail any explicit or implicit quality warranty and does not stipulate on compensation schemes for losses, module damages or other costs caused by or related to module installation, operation, utilization and maintenance process. If patent rights or the third party rights are infringed by use of modules, Rosen Solar will not take any responsibility. Rosen Solar reserves the rights for modifying product manual or installation manual without notice in advance. If customers fail to install modules as per requirements set forth in this manual, the quality warranty provided for customers during sales will become invalid. In addition, suggestions in this manual are to improve safety

of module installation, which are tested and proved by practices. Please provide this manual to PV system users for reference to and advise them of safety, operation and maintenance requirements and suggestions.

Laws and regulations

Mechanical and electrical installation of PV modules shall follow proper regulations such as electric law, building law and electric connecting requirements. These regulations differ with different installation sites, such as building roofing installation, vehicle-mounted application. Requirements may also differ with installation system voltage, DC or AC. See specific clauses in local authorities

Regular safety

Rosen Solar module is considered to be in compliance with IEC61215 and IEC61730 only when the module is mounted in the manner specified by the mounting instructions below. When the module is installed on roof, it is necessary to take the overall fire rating of the finished structure as well as later overall maintenance into account. The roofing PV system shall be installed after assessment by construction experts or engineers and with official analysis results for the entire structure. It shall be proved capable of supporting extra system bracket pressure, including PV module weight. For your safety, please do not work on the roof without safety protective measures which include but not limited to fall protection, ladder or stair and personal protective articles. For your safety, please do not install or handle modules in unfavorable conditions including but not limited to strong wind or gust, damp or sandy roofs.

Electric performance safety

PV products will produce DC in the sunlight, so there may be electric shock or burning when touching module connecting line metals. 30V DC voltage or higher voltage can be fatal. In case of no connected load or external circuits, modules can also produce voltage. Please use insulation tools and wear rubber gloves when operating modules in the sunlight. PV modules do not have switch. PV modules can only stop work when they are kept from sunlight or covered by cloth, hard board or light-proof materials or when front side of modules are placed on smooth and flat surfaces. To avoid electric arc or electric shock hazards, please do not break down electric connection in loaded conditions. Wrong connections will also lead to electric arc or shock. Keep connectors dry and clean and make sure that they are in good working condition. Do not insert other metals into the connectors or carry out electric connection by whatever means. Snow and water in surrounding environments will intensify light reflection and lead to increase of current and output power. And module voltage and power will increase under low temperature. If module glass or packaging materials are damaged, please wear personal protective articles and isolate modules from the circuit. Working is only allowed in dry conditions by means of dry

tools. Do not operate when modules are wet unless you wear the proper electric shock protection device. Please operate following the cleaning requirements in this manual when cleaning modules.

Operation safety

Do not open Rosen Solar Package in transportation and storage process unless the modules arrive at the installation site. Do not damage the package and do not make packaged modules on pallet fall directly.

Do not exceed the highest layer limit indicated on the packaging carton when piling modules up. Put packaging carton in the ventilated, rain-proof and dry places before unpacking of modules. Open Rosen Solar's packaging carton following unpacking instructions. Do not hold the connecting box or wires to lift the entire module in any cases. Do not stand or walk on modules. Do not pile one module onto another. To avoid glass damage, do not put heavy objects on module glass. Be careful when placing modules on a surface and at corners in particular. Do not try to unpack the module or remove nameplate or parts of modules. Do not paint surface of modules or apply any other glues. Do not damage, grad or scratch back film of modules. Do not drill frame of modules, which may reduce frame loading capacity or lead to frame corrosion. Do not scratch anodic coating of aluminum alloy frame except for grounding connection. Scratch may lead to frame corrosion and reduce frame loading capacity. Do not repair glass or modules whose back film is damaged on your own.

Fire safety

Please consult local laws and regulations before installing modules and abide by requirements on building fire protection. Fire rating of Rosen Solar modules is TypeC according to IEC61730. The roof shall be coated with a layer of fireproof materials of such rating for roofing installation and make sure that the back plate and the mounting surface are fully ventilated. Difference of roofing structures and installation modes will affect fireproof performance of buildings. Improper installation may lead to fire disasters. To guarantee roof fire rating, the module frame shall be at least 10cm from the roof surface. Adopt proper module accessories such as fuse, circuit breaker and grounding connector according to local regulations. The fire rating of this module is valid only when mounted in the manner specified in the mechanical mounting instructions. Please do not use modules if there are exposed inflammable gases nearby.

Installation conditions

Installation site and working environments

The modules can only be used on earth but not in outer space. Do not focalize sunlight with mirrors or magnifying glass artificially onto modules. Rosen Solar modules shall be installed on proper buildings or other appropriate places (such as ground, garage, building outer wall, roof, PV tracking system) but shall not be installed on any mobile vehicles. Do not install modules at such places as that are possible to be submersed. Rosen Solar suggests that modules be installed in the working environment with the temperature of -20 to 46 celsius which is the monthly average highest and lowest temperature of the installation places. The extreme working environment temperature for modules is -40 to 85 celsius. Make sure that installed modules do not suffer wind or snow pressure that exceeds the permissible maximum load. Modules shall be installed in places free from shades throughout the year. Make sure there are no light-blocking obstacles in the installation places. Carry out lightning protection for modules installed in places with frequent lightning and thunder. Do not install modules in places with possible inflammable gases. Modules can not be used in environments with too much hails, snows, flue gas, air pollution and soot or in places with strong corrosive substances such as salt, salt mist, saline, active chemical steam, acid rain, or other substances corroding modules, affecting module safety or performance. Please take protective measures to ensure reliable and safe installation of modules in severe environments such as heavy snow, cold and strong wind or islands close to water and salt mist or deserts.

Selection of tilt angles

Tilt angle of modules: Included angle between module surface and horizontal surface; the module will obtain the maximum power output in direct facing of sunlight. Modules are preferred to be south-facing in the north hemisphere and north-facing in the south hemisphere. A specific installation angle shall be determined according to installation guide for standard modules or suggestions from PV module installer. Rosen Solar suggests that module installation tilt angle be no less than 10° so module surface dust can be washed away easily by rainfall and times of cleaning can be reduced. And it is easy for ponding to flow away and avoid water print on the glass due to long time of water ponding which may further affect module appearance and performance.

Mechanical installation

Regular requirements

Make sure that module installation mode and bracket system are solid enough to bear the expected load, which is requisite assurance that the bracket installer must provide. Installation bracket system shall be tested and inspected by the third party testing institution with static mechanical analysis capacity in accordance with local national or international standards. Module bracket shall be made from durable, corrosion resistant, ultraviolet proof materials. Modules shall be fixed on the bracket solidly. Use higher brackets in places with heavy snow accumulation so the lowest point of modules will

not be covered by snow for a long time. In addition, make the lowest point high enough so as to avoid sheltering of vegetations and woods or damage of flying sands and stones. If modules are installed on brackets parallel to the roof or wall, the minimum gap between the module frame and the roof/wall shall be 10cm for air ventilation so as to prevent module line damage. Do not make holes on glass or frame of modules. Make sure the building is suitable for installation before installing modules on roof. Moreover, seal permeable parts properly to prevent leakage. The module frame has thermal expansion and cold contraction so the frame interval between two adjoining modules shall be less than 10mm. Make sure that back plate of modules will not contact bracket into the module or building structures, especially when the module surface is imposed by pressure. Rosen Solar Modules have been certified for a maximum design static load on the back of the Modules of up to $1600\text{Pa} \times 1.5$ (i.e. wind load) and a maximum design static load on the front of the Modules of up to $3600\text{Pa} \times 1.5$ (i.e. wind and snow load), depending on the clamp mounting (please refer to follow installing data for this information). And this is printed on the label of modules. Module installation methods can not lead to electrochemical corrosion between module aluminum frame and different metals. Electrochemical potential difference of contacting metals shall not exceed 0.6V as is recommended in IEC61730 Appendix Flat Plate Photovoltaic Modules and Panels. Modules can be installed horizontally or vertically.

Way of installation

Module and bracket system connection can be realized by clamp or embedded systems. Installation shall follow the demonstration and suggestions below. If installation mode is different, please consult Rosen Solar and obtain approval. Otherwise, modules may be damaged and quality warranty will become invalid.

Use clamps to install modules

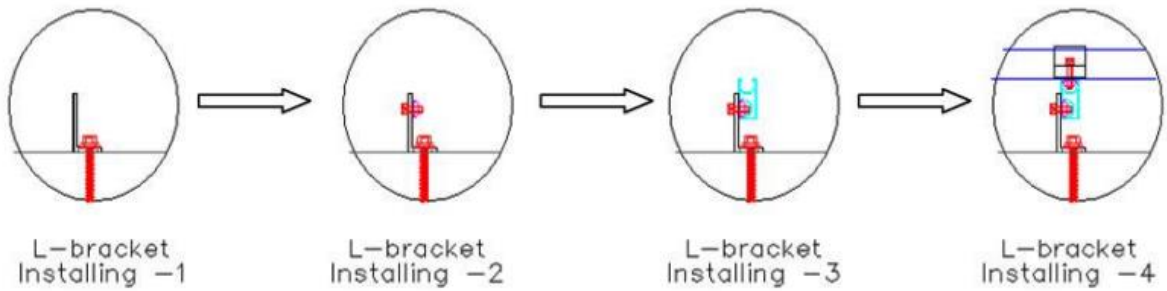
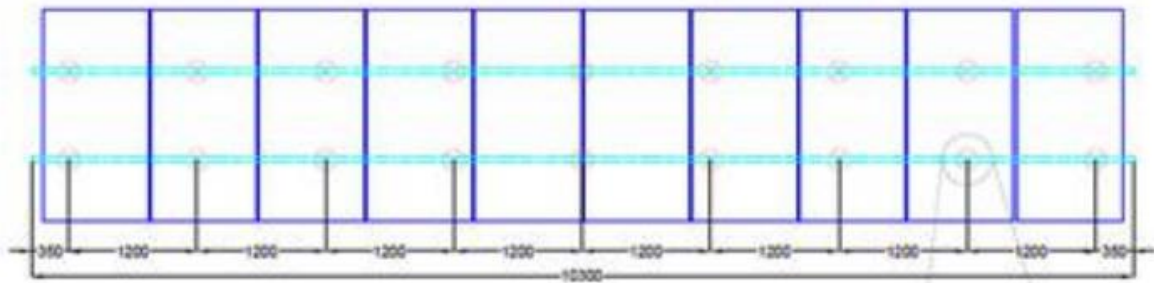
Introduction: With variety of different tin roof brackets, metal roof solar mounting system can meet trapezoid/corrugated metal roof and standing seam roof demand with or without penetrating on the roof.



Normal metal roof mounting accessories shown as bellow:

Rail	L-feet kit	End clamp kit	Mid clamp kit
			

Roof material: concrete foundation, so we need to choose expansion bolt to instead of tapping screw.



Here we use expansion bolt to instead of tapping screw.

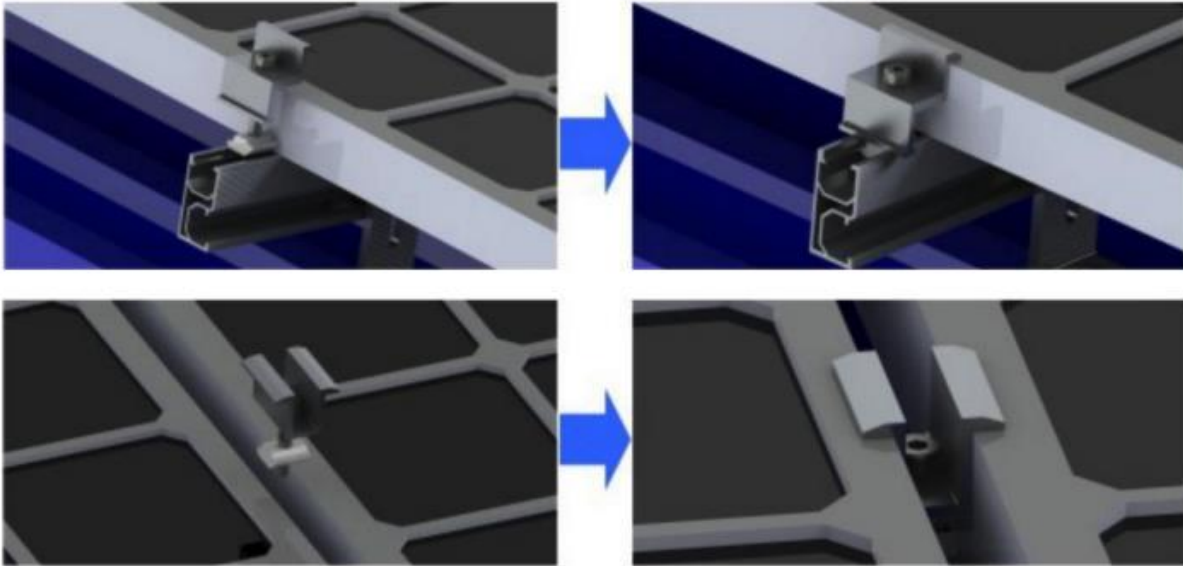
Step3: Installing Mounting rail by the side of L-feet kit as bellow:



For mounting rail 1x5 Per Row mounting rail : $1420\text{mm} \times 3 + 900\text{mm} = 5160\text{mm}$ Use rail splice kit to connect each 2 mounting rails:



Step4: Installing PV panel by End clamp and mid clamp.



Make sure all parts fixed steady. End. We are very appericated that you can choose our products, and anything confused, please let us know without hesitate.

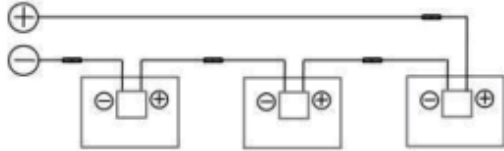
Electric installation

Electric performance

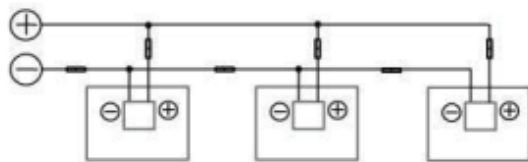
Module electric performance parameters such as I_{sc} , V_{oc} and P_{max} nominal values have $\pm 3\%$ error with those under standard testing conditions of: irradiance of 1000 W/m^2 , cell temperature of 25°C and air mass of AM1.5. Under normal conditions, a photovoltaic module is likely to experience conditions that produce more current and/or voltage than reported at standard test conditions. The requirements of the National Electrical Code (NEC) in Article 690 shall be followed to address these increased outputs. In installations not under the requirements of the NEC, the values of I_{sc} and V_{oc} marked on this module should be multiplied by a factor of 1.25 when determining component voltage ratings, conductor

ampacities, overcurrent device ratings, and size of controls connected to the PV output. When modules are in series connection, the final voltage is sum of that of the single module. When modules are in parallel connection, the final current is sum of the single module. See Figure 5 Modules with different electric performance models can not be connected in one series.

Serial connection



Serial connection



Parallel connection after series connection

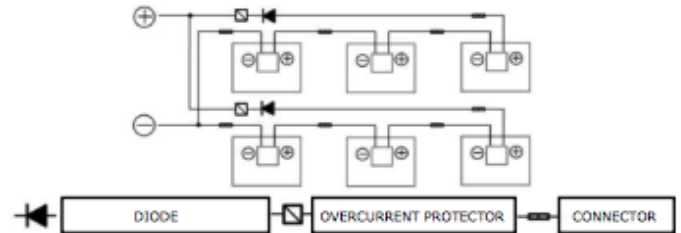


Figure 5: Series connection and parallel connection circuit diagram

The number of modules in series connection in each strand shall be calculated as per requirements. The open circuit voltage value under the expected lowest temperature shall not exceed the maximum system voltage value stipulated for modules (Rosen Solar module maximum system voltage is DC1500V according to IEC61730) and other values required by DC electric parts. Maximum series overcurrent protective device, where required. If there is reverse current exceeding the maximum fuse current flowing through the module, use overcurrent protection device with the same specifications to protect the module; if parallel connection strands are more than 2, there shall be an overcurrent protection device on each strand of module. See Figure 5.

Cables and connecting lines

In module design, adopt enclosed connecting boxes with the protective level of IP68 for onsite connection to provide environmental influence protection for wires and connections and contacting protection for non-insulating electric parts. The connecting box has well connected cables and connectors with the protective level of IP68. These designs facilitate parallel connection of modules. Each module has two independent wires connecting the connecting box, one is negative pole and the other is positive pole. Two modules can be in parallel connection by inserting the positive pole at one end of wire of one module into the negative pole of the adjoining module. Cables connecting modules shall satisfy the module maximum short circuit current. Adopt the special PV system sunlight resistant cables. The minimum standards of cables connecting modules are:

Testing standards	Wire diameter	Temperature range	Voltage
IEC62930	4mm ²	-40°C to +85°C	1500V

When cables are fixed on the bracket, avoid mechanical damage to cables or modules. Do not press cables by force. Adopt special designed light resistant wires and clamps to fix cables on the bracket. Though cables are light resistant and water proof, it is still necessary to prevent cables from direct sun radiation and water immersion.

Connector

Please keep connectors clean and dry. Make sure connector nuts are fastened before connection. Do not connect connectors that are damp or dirty or under other status. Protect connectors from direct sun radiation and water immersion or fall onto ground or roof. Wrong connection may lead to electric arc and electric shock. Please make sure that all electric connection is reliable. Make sure all connectors with lock are fully locked.

Bypass diode

Rosen Solar solar module connecting box contains bypass diode which is in parallel connection with the cell strands. If heat spot occurs locally with the module, the diode will come into operation to stop the main current from flowing through the heat spot cells with the view to restrain module heating and performance loss. But bypass diode is not the overcurrent protection device. If the diode is found or doubted to get out of order, the installer or system maintenance supplier shall contact Rosen Solar.

Please do not try to open the module connecting box on your own.

Grounding

In design of modules, the anodized corrosion resistant aluminum alloy frame is used for rigidity support. For safety utilization and to protect modules from lightning and static-electricity damage, the module frame shall be grounded.

The grounding device shall be in full contact with inner side of the aluminum alloy and penetrate the frame surface oxide film. Do not drill additional grounding holes on module frame. To get the optimal power output, Rosen Solar suggests that DC negative pole of the module array shall be grounded in

installation of modules. Otherwise, the system power output will be reduced. Module installation methods can not lead to electrochemical corrosion between module aluminum frame and different metals. Electrochemical potential difference of contacting metals shall not exceed 0.6V as is recommended in IEC61730 Appendix Flat Plate Photovoltaic Modules and Panels. Holes on the frame shall be drilled in advance and grounding signs shall be indicated. These holes are only used for grounding but not for installation of modules. A module with exposed conductive parts is considered to be in compliance with IEC61730 only when it is electrically grounded in accordance with the instructions presented below and the requirements of the National Electrical Code. Where common grounding hardware (nuts, bolts, star washers, split-ring lock washers, flat washers and the like) is used to attach a listed grounding/bonding device, the attachment must be made in conformance with the grounding device manufacturer's instructions. Rosen Solar recommends must thoroughly detail the attachment means in the module installation instructions. Common hardware items such as nuts, bolts, star washers, lock washers and the like have not been evaluated for electrical conductivity or for use as grounding devices and should be used only for maintaining mechanical connections and holding electrical grounding devices in the proper position for electrical conductivity. Such devices, where supplied with the module and evaluated through the requirements in IEC61730, may be used for grounding connections in accordance with the instructions provided with the module. Grounding methods below are permissible:

Grounding by grounding clamp

There is a grounding hole with the diameter of $\varnothing 4.2\text{mm}$ at the edge of the module back frame. The central line of the grounding sign and that of the hole overlaps and is consistent with the frame length direction. Grounding between modules shall be confirmed by qualified electricians and grounding devices shall be manufactured by qualified electric manufacturer. The torque is recommended to be $2.3\text{N}\cdot\text{m}$. 12 AWG copper core wire is used for the grounding clamp. And copper wires can not be pressed damaged in installation.

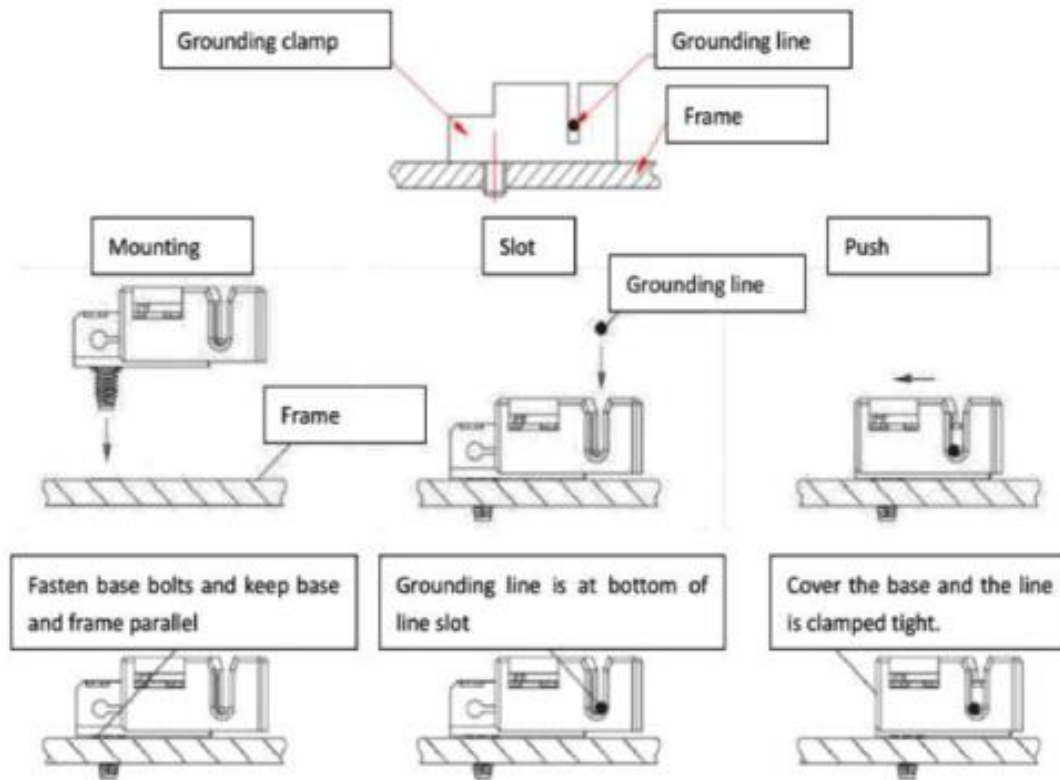


Figure 6 Grounding Clamp Installation
 Note: TYCO. 1954381-1 (recommended) is used in figures above

Grounding by unoccupied mounting holes

Mounting holes on modules that are not occupied can be used for installing grounding devices. 1.Align grounding clamp to the frame mounting hole. Use grounding bolt to go through the grounding clamp and frame. 2.Put the tooth side of the washer on the other side and fasten the nuts. The recommended torque for nut fastening is 2.0Nm to 2.2Nm. 3.Put grounding lines through the grounding clamp and grounding wire material and dimension shall meet requirements in local national and regional law and regulations. 4.Fasten bolts of grounding lines and installation ends.

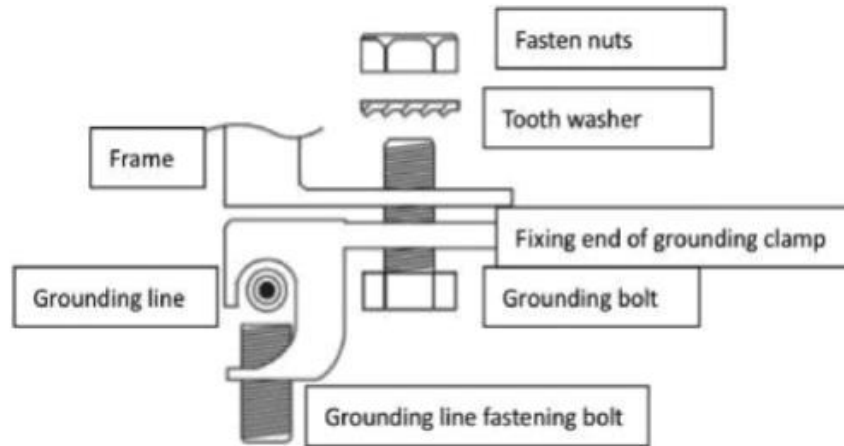


Figure 7

Way of Installation

The third party grounding devices

The third party grounding device can be used for grounding of Rosen Solar modules but such grounding shall be proved to be reliable. Grounding device shall be operated in line with stipulations of the manufacturer.

Operation and maintenance

Carry out regular inspection and maintenance for modules and this is the user' responsibility within the quality warranty period in particular; and, inform the supplier within two weeks when modules are found to be damaged.

Cleaning

Accumulated dust on module surface glass will reduce the power output and lead to local heat spot, such as industrial waste water and birds droppings. The degree of influence is determined by transparency of wastes. Small amounts of dust will affect sunlight strength and evenness but are not dangerous and power will not be reduced remarkably in general. During operation of modules, there shall be no environmental factors projecting shades or shelter partial or the entire module, including

other modules, module system bracket, birds, dust, soil or plants. These will reduce output power. Rosen Solar suggests that the module surface should not be sheltered in any case. Frequency of cleaning depends on dirt accumulation speed. In normal situations, rainwater will clean the module surface and the cleaning frequency is reduced therefore. It is suggested to use damp clean water sponge or soft cloth to wipe the glass surface. Do not use acid and alkaline detergents to clean modules.

Module appearance inspection

Check module appearance defects visually, especially: 1. Module glass cracks. 2. Corrosion at welding parts of the cell main grid: it is caused by moisture into the module due to damage of surface packaging materials during installation or transportation. 3. Check whether there is burning traces on the module back plate

Inspection of connectors and cables

It is suggested to carry out a preventive inspection once every 6 month: 1. Check connector sealing and cable connection solidness. 2. Check whether sealant of the terminal box is cracking with gap.

